

# SF-80

AWS -  
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## SAW WELDING FLUX FOR HARD SURFACE STEEL

### **DESCRIPTION & APPLICATIONS :**

- SF-80 is an alkaline submerged arc welding flux, which is used for hard surface heap welding.
- With all kinds of hard bread welding wires SFH-12S, SFH-17S, SFH-31S, SFH-42S, SFH-53S and SFH-55S.

### **NOTE ON USAGE :**

- After unpacking, please put it in the furnace and dry it at 350°C for 1 hour. Pay attention to keep it dry to prevent pores.
- When the welding flux is recycled and reused, please add a proper amount of new welding flux for mixed use to ensure good quality of weld.

# SF-82

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## SAW WELDING FLUX FOR HARD SURFACE STEEL

### **DESCRIPTION & APPLICATIONS :**

- SF-82 is an alkaline submersible arc welding flux, which is used for hard surface heap welding.
- With hard bread welding wire SFH-22S.

### **NOTE ON USAGE :**

- After unpacking, please put it in the furnace and dry it at 350°C for 1 hour. Pay attention to keep it dry to prevent pores.
- When the welding flux is recycled and reused, please add a proper amount of new welding flux for mixed use to ensure good quality of weld.